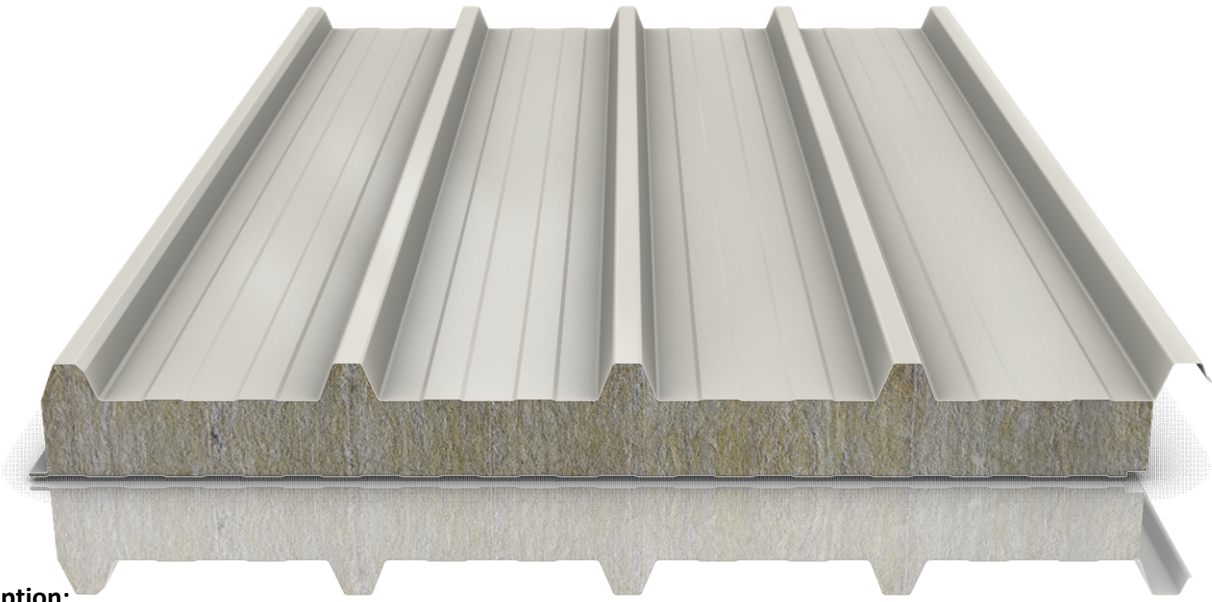


Technical Data Sheet

TTOP 5 MW



Description:

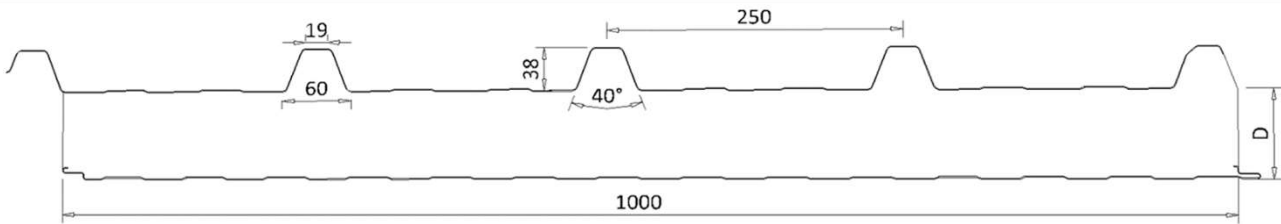
Roof sandwich panel with 5 ribs, insulation core of mineral wool rigid foam and finishing outer and inner sheet of galvanized sheet. Suitable for roofs with a minimum slope of 7%.

Manufactured according to BDS EN 14509:2013

density of the installation core: 100 kg/m³ *others on request

	external sheet	internal sheet
material	galvanized steel sheet, INOX, Aluminum	galvanized steel sheet, INOX, Aluminum
coating	PES, PVDF, Plastisol, Other special coating	
thickness	0.5 mm standard, other thickness on request	0.5 mm standard, other thickness on request

Geometry:

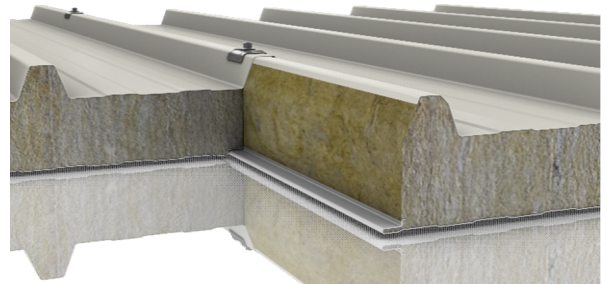
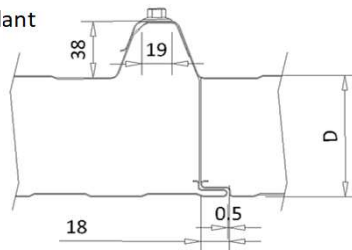


thicknesses	50, 60, 80, 100, 120, 150, 160 mm
lengths	from 3000 to 16000 mm
covering width	1000 mm
overlap slice	from 70 to 250mm *with a minimum panel length of 3000mm

Assembly:

The joint between the TTOP roof panels is achieved through lapping of an additional profile with the neighbouring panel.

The joint shall be sealed with silicone sealant and butyl tape.



Weight and standard packing:

D, mm	50	60	80	100	120	150	160
weight *with sheet metal 0.5/0.5, kg/m ²	14,56	15,56	17,56	19,56	21,56	24,56	25,56
standard packing, pcs/package	16	14	10	8	8	6	6

Thermotechnical characteristics:

D, mm	50	60	80	100	120	150	160
thermal conductivity coefficient, W/mK	$\lambda = 0,039 \text{ W/mK}$						
thermal transmittance coef. U, W/m ² K	0,7	0,59	0,45	0,37	0,31	0,25	0,23
thermal transmittance coef. U _{d,s} , W/m ² K	0,73	0,61	0,46	0,38	0,31	0,25	0,24

*U, W/m²K - coefficient of thermal transmittance regardless of joint types

*U_{d,s}, W/m²K - coefficient of thermal transmittance with consideration of the types of joints according to p.A.10.4 of BDS EN 14509:2013

Sound insulation characteristics:

The calculated weighted air sound insulation index according to BDS EN ISO 717-1:2013 for a TTOP 5 MW 100 panel with an outer sheet metal 0.50 mm and with an inner sheet metal 0.50 mm is Rw(C;Ctr) = 31 (-2; -3) dB


Fire resistance and reaction to fire:


D, mm	50	60	80	100	120	150	160
class of reaction to fire	A2-s1, d0						
fire resistance, min	-	REI45	REI60	REI120	REI120	REI120	REI120


Size of self - tapping screw with washer V 16/2.0

D, mm	50	60	80	100	120	150	160
min recommended length, mm	125	135	155	175	195	225	235

Allowable Loads kN/m²:

Дебелина на панела: Panel thickness:	Статическа схема / Static scheme:						
							
	L = 1,0m	L = 1,5m	L = 2,0m	L = 2,5m	L = 3,0m	L = 3,5m	L = 4,0m
ТТОР 5 MW 50 0,5/0,5	7,88	5,25	3,94	3,15	2,62	2,24	1,97
ТТОР 5 MW 60 0,5/0,5	8,56	5,70	4,28	3,42	2,85	2,44	2,14
ТТОР 5 MW 80 0,5/0,5	9,91	6,60	4,95	3,96	3,30	2,82	2,40
ТТОР 5 MW 100 0,5/0,5	11,26	7,50	5,63	4,50	3,75	3,21	2,81
ТТОР 5 MW 120 0,5/0,5	12,37	8,24	6,18	4,94	4,12	3,53	3,00
ТТОР 5 MW 150 0,5/0,5	14,04	9,36	7,02	5,61	4,68	4,01	2,30
ТТОР 5 MW 160 0,5/0,5	14,59	9,73	7,29	5,83	4,86	4,17	3,39

Дебелина на панела: Panel thickness:	Статическа схема / Static scheme:						
							
	L = 1,0m	L = 1,5m	L = 2,0m	L = 2,5m	L = 3,0m	L = 3,5m	L = 4,0m
ТТОР 5 MW 50 0,5/0,5	6,56	4,27	3,20	2,52	2,10	1,81	1,58
ТТОР 5 MW 60 0,5/0,5	7,13	4,65	3,47	2,76	2,29	1,97	1,72
ТТОР 5 MW 80 0,5/0,5	8,26	5,39	4,01	3,24	2,65	2,27	1,99
ТТОР 5 MW 100 0,5/0,5	9,40	6,14	4,55	3,63	3,02	2,58	2,26
ТТОР 5 MW 120 0,5/0,5	10,32	6,49	5,00	3,99	3,32	2,83	2,70
ТТОР 5 MW 150 0,5/0,5	11,72	7,02	5,69	4,53	3,77	3,22	2,82
ТТОР 5 MW 160 0,5/0,5	12,18	7,19	5,91	4,71	3,92	3,34	3,04

Дебелина на панела: Panel thickness:	Статическа схема / Static scheme:						
							
	L = 1,0m	L = 1,5m	L = 2,0m	L = 2,5m	L = 3,0m	L = 3,5m	L = 4,0m
ТТОР 5 MW 50 0,5/0,5	6,71	4,41	3,29	2,63	2,19	1,88	1,63
ТТОР 5 MW 60 0,5/0,5	7,28	4,79	3,58	2,86	2,38	2,04	1,78
ТТОР 5 MW 80 0,5/0,5	8,40	5,54	4,14	3,31	2,75	2,36	2,06
ТТОР 5 MW 100 0,5/0,5	9,53	6,30	4,71	3,76	3,13	2,68	3,35
ТТОР 5 MW 120 0,5/0,5	10,47	6,92	5,17	4,13	3,44	2,94	2,58
ТТОР 5 MW 150 0,5/0,5	11,89	7,86	5,87	4,69	3,91	3,35	2,93
ТТОР 5 MW 160 0,5/0,5	12,36	8,17	6,10	4,87	4,06	3,48	3,04

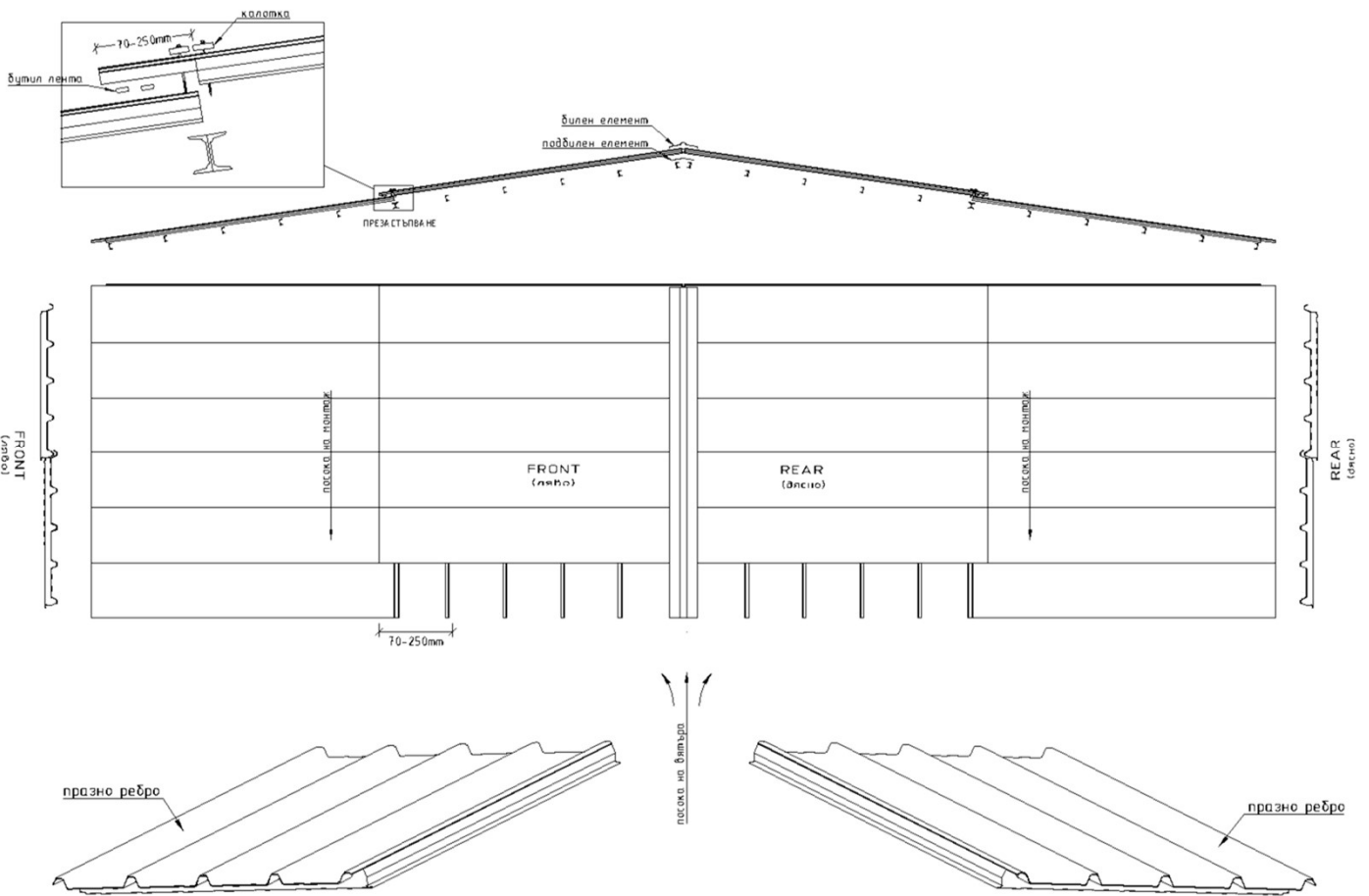
Notes:

- *The specified values are obtained on the basis of experimental tests from accredited laboratory and according the procedures described in standard EN14509
- *Values in blue color indicate loads obtained from shear work.
- *The values of the allowable additional loads refer to panels installed under specified static systems and uniformly distributed load simulating respectively at roof panels - from snow, for facade panels - wind load.
- *The values in the tables do not take into consideration the thermal effect. In cases where a detailed check is needed, as well as in cases different from those described in the load capacity tables, it is necessary to contact the Technopanel's Engineering Department.
- *Construction calculations are the responsibility of the designer.
- *The specified values in the tables are indicative, which need to be confirmed with calculations by the designer.

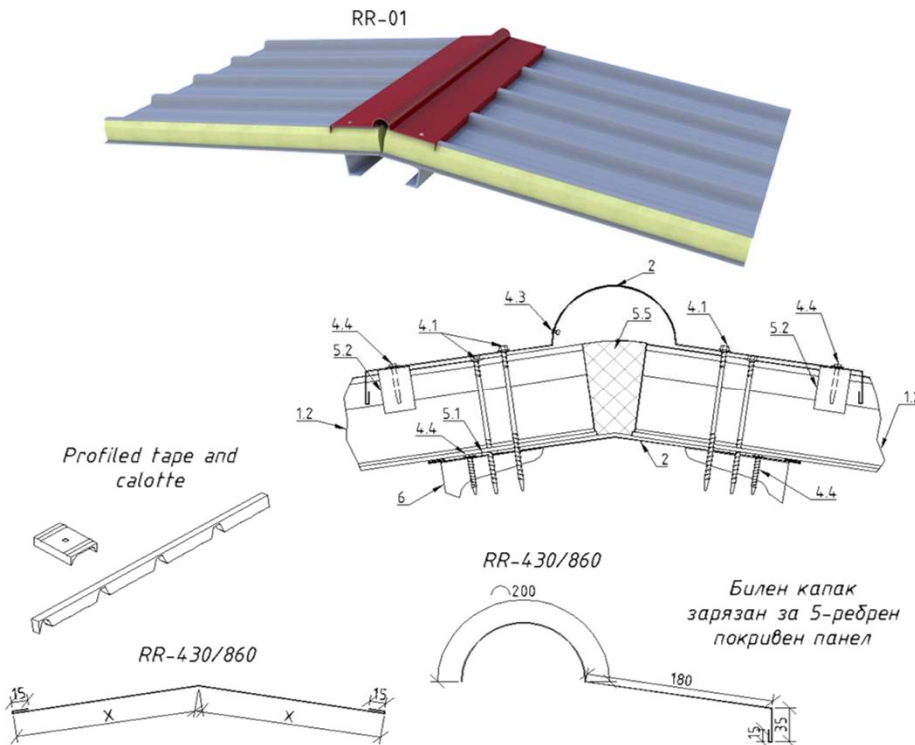
Main recommendations and details:

- Cutting tools must ensure a clear and easy cut, without damages to the panel surface. Fine-tooth jigsaws are considered most suitable for cutting purposes. Circular saws can only be used, if they can provide accurate and clear cut. Angle grinders equipped with cutting discs are not suitable due to the overheating and formation of surface rust.
- During installation, special attention shall be paid to the air tightness of joints. No air gap shall be left in the vertical joint between two adjacent panels.
- For the panels' installation, the use of self - tapping screws with a washer is recommended. The type of screws shall depend on the thickness of the panel and the supporting structure. The minimum recommended length of the screw is indicated in the table above "Size of self-tapping screw with washer V 16/2.0", and the length of the drill is determined according to the thickness of the structure - for installation in steel from 1.5 mm to 5 mm - drill 6 mm, for installation in steel from 4 mm to 12 mm - drill bit 12 mm. . In order to ensure adequate attachment of the panel to the structure, it is essential to keep the screws perpendicular to the panel surface while driving them into the panel.
- To prevent water retention during the construction of sandwich panel roofs, the following requirements about the roof slope shall be observed:
 - min 7% (4°) - for roofs without transverse joints or skylights.
 - min 10% (5.7°) - for roofs with transverse joints and/or skylights.

- In case of long slopes and the need to overlap the sandwich panels in length and/or for better water drainage at the roof, Technopanel offers making a factory cut from 70 to 250 mm.



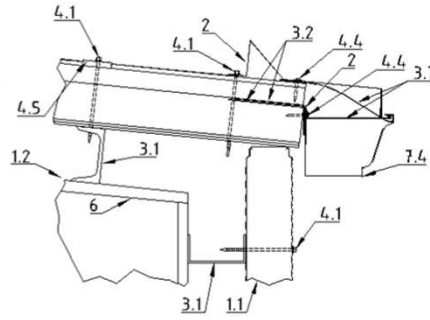
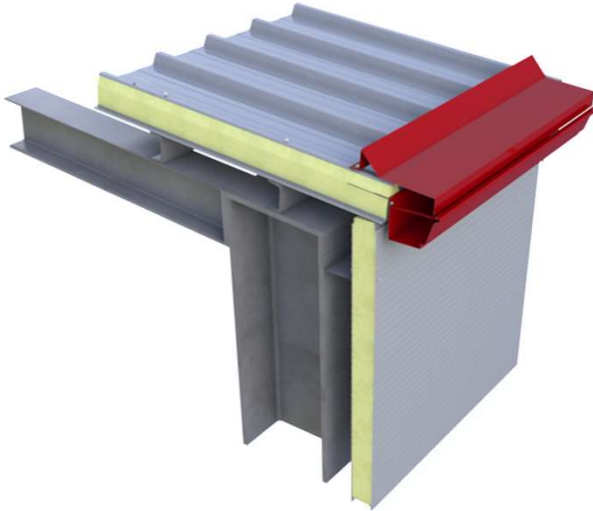
- Standard Detail Ridge



Legend:

- 1.2 - Roof Sandwich Panel
- 2 - Flashing
- 4.1 - Self tapping screw
- 4.3 - Rivet
- 4.4 - Screw
- 5.1 - Butyl tape
- 5.2 - Profiled tape
- 5.5 - Insulation
- 6 - Structure

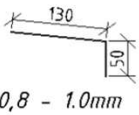
• Standard Detail External Gutter



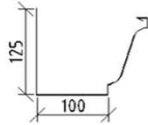
Legend:

- 1.1 - Wall Sandwich Panel
- 1.2 - Roof Sandwich Panel
- 2 - Flashing
- 3.1 - U profile
- 3.2 - L profile
- 3.7 - Supporting profile
- 4.1 - Self tapping screw
- 4.4 - Screw
- 4.5 - Calotte
- 6 - Structure
- 7.4 - Gutter

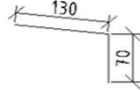
L profile



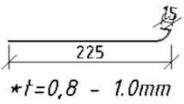
EG - 6"



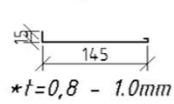
C - 02/200



Bracket



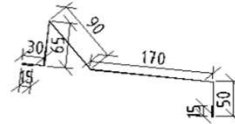
L profile



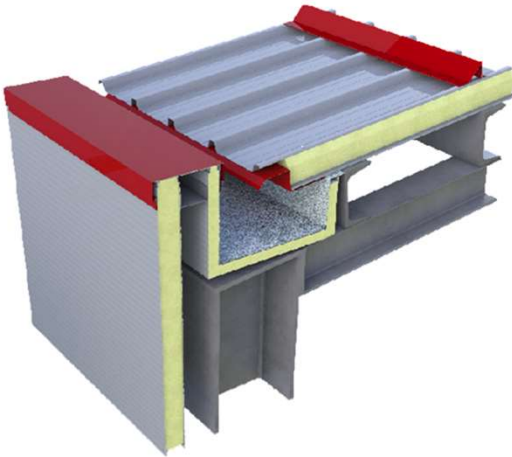
Calotte



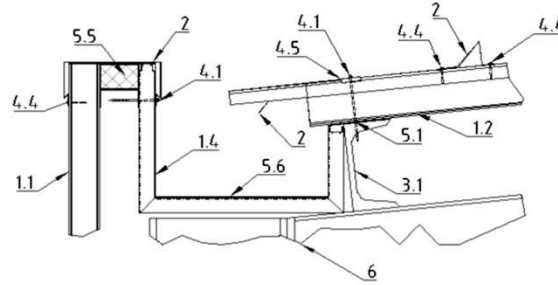
Sn-09/435



• Standard Detail Internal Gutter

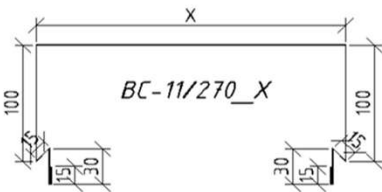


IG-01

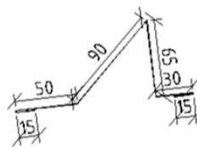


Legend:

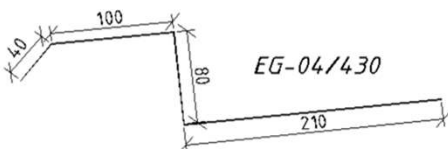
- 1.1 - Wall Sandwich Panel
- 1.2 - Roof Sandwich Panel
- 2 - Flashing
- 3.1 - U profile
- 3.2 - L profile
- 4.1 - Self tapping screw
- 4.4 - Screw
- 4.5 - Calotte
- 5.1 - Butyl tape
- 5.5 - Insulation
- 5.6 - Waterproofing
- 6 - Structure



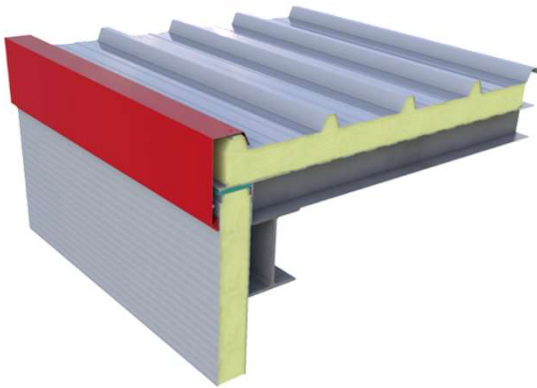
Sn-09/265



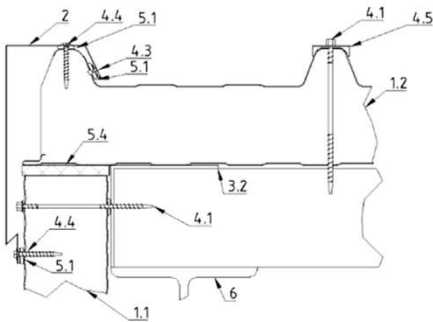
Calotte



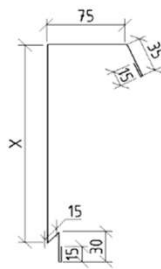
• Standard Detail Gable - variant 1



G-01



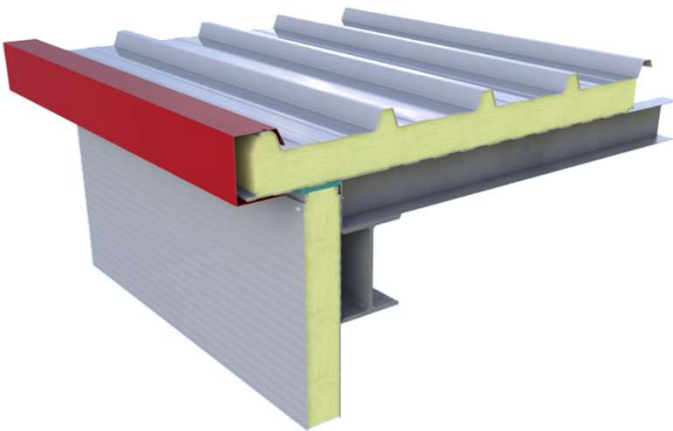
G-09/185_X



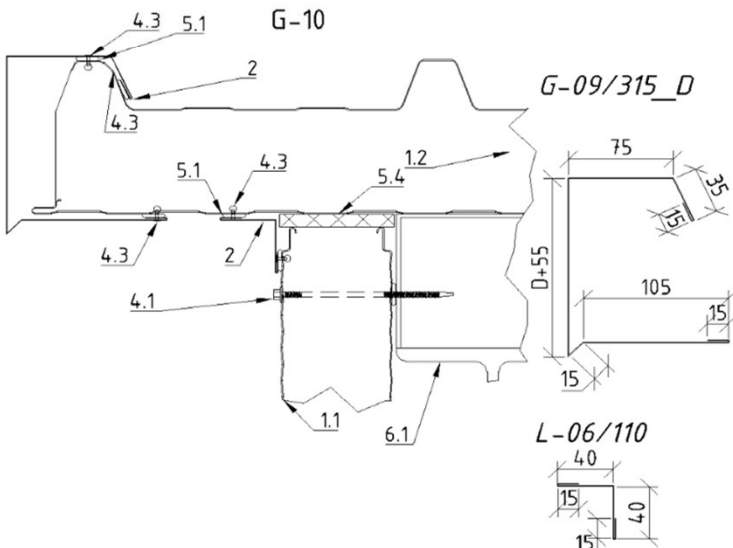
Legend:

- 1.1 - Wall Sandwich Panel
- 1.2 - Roof Sandwich Panel
- 2 - Flashing
- 3.2 - L profile
- 4.1 - Self tapping screw
- 4.3 - Rivet
- 4.4 - Screw
- 4.5 - Calotte
- 5.1 - Butyl tape
- 5.4 - Silicone gasket
- 6 - Structure

• Standard Detail Gable - variant 2



G-10



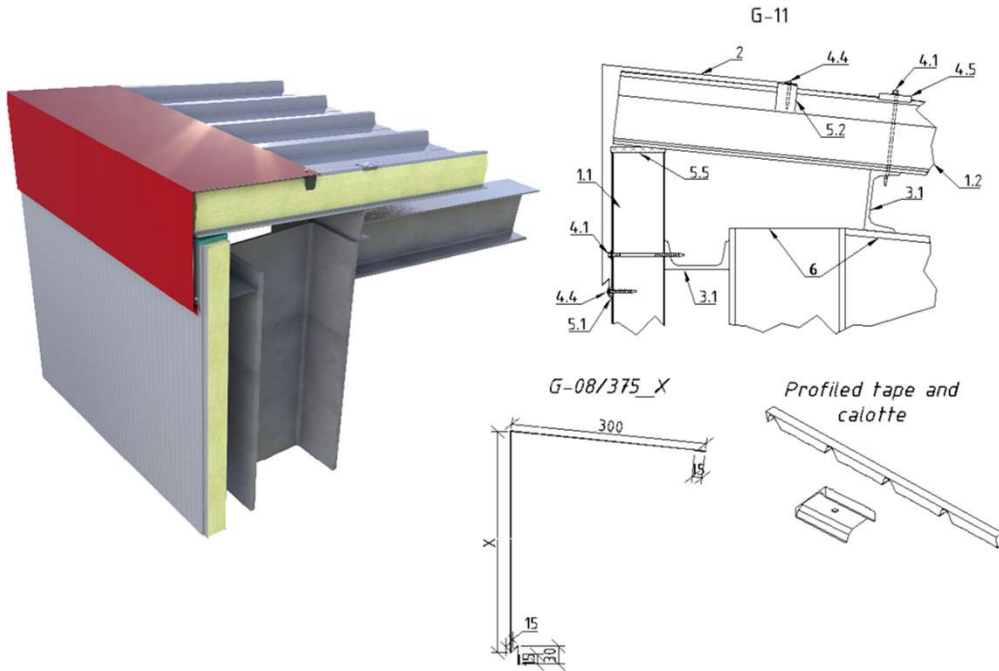
G-09/315_D

L-06/110

Legend:

- 1.1 - Wall Sandwich Panel
- 1.2 - Roof Sandwich Panel
- 2 - Flashing
- 4.1 - Self tapping screw
- 4.3 - Rivet
- 5.1 - Butyl tape
- 5.4 - Silicone gasket
- 6.1 - Steel structure

• Standard Detail Gable - variant 3



Legend:

- 1.1 - Wall Sandwich Panel
- 1.2 - Roof Sandwich Panel
- 2 - Flashing
- 4.1 - Self tapping screw
- 4.3 - Rivet
- 5.1 - Butyl tape
- 5.4 - Silicone gasket
- 6.1 - Steel structure

• Standard color range for TTOP 5 MW

Grey White
RAL 9002
group I

e: F, W, R
i: F, W, R

White Aluminium
RAL 9006
group II

e: F, W, R
i: F, W, R

Grey Aluminium
RAL 9007
group III

e: F, R

Oxide Red
RAL 3009
group III

e: R

Grey Brown
RAL 8019
group III

e: R

Light Ivory
RAL 1015
group I

e: F, R

Gentian Blue
RAL 5010
group III

e: F, R

Anthracite Grey
RAL 7016
group III

e: F, R

Moss Green
RAL 6005
group III

e: R

Legend:

e: outer metal sheet
i: inner metal sheet

F: TFACE S facade panels
W: TFACE T wall panels

R: TTOP roof panels

• The described colours should be interpreted as approximate.

• No guarantee for identic color shades on partial or additional deliveries due to the possibility of using different coils.

- In order to avoid nuance differences, complete information should be provided when ordering.
- Larger shade differences are possible with PVDF coatings.
- Additional panels in reserve should be calculated when ordering specific colours.
- Large temperature differences may occur between the internal and the sun exposed external sheet of the sandwich panels. As a result of the high coefficient of thermal expansion of the sheet, bending and tension stresses can be obtained in the cross-section of the panels. Special attention should be paid in this direction for colours of II and III colour group, and particularly for sandwich panels with PIR insulation core.